

# Work Order ID 53481

November 6, 2009 8:41:57 AM



Page 1

Item ID: D3901-1

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bar

Start Date: 06/11/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan: B

Date: 11-11-4

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3901	B								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

LOW WATER JET

1-Cut as per Dwg D3901

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

B 9-12-1

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 9-12-1



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Item ID: D3901-1

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bar

Start Date: 06/11/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

27 80512262

(42)

/

150

Identify as per dwg & Stock Location: *W/A*

0.00



Packaging

Memo

0.00

Packaging

*EL**EL**9-12-2**x9*

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*09/12/03**W/F 09-12-02*

# Picklist Print

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Page 1

Work Order ID: 53481



Parent Item: D3901-1RevB



Parent Item Name: Bar

Start Date: 06/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304B0.500X012.000		Purchased	No			100	sf	11.0652	0.8080			
304 BAR .500 X 12.00												

439-12-1

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

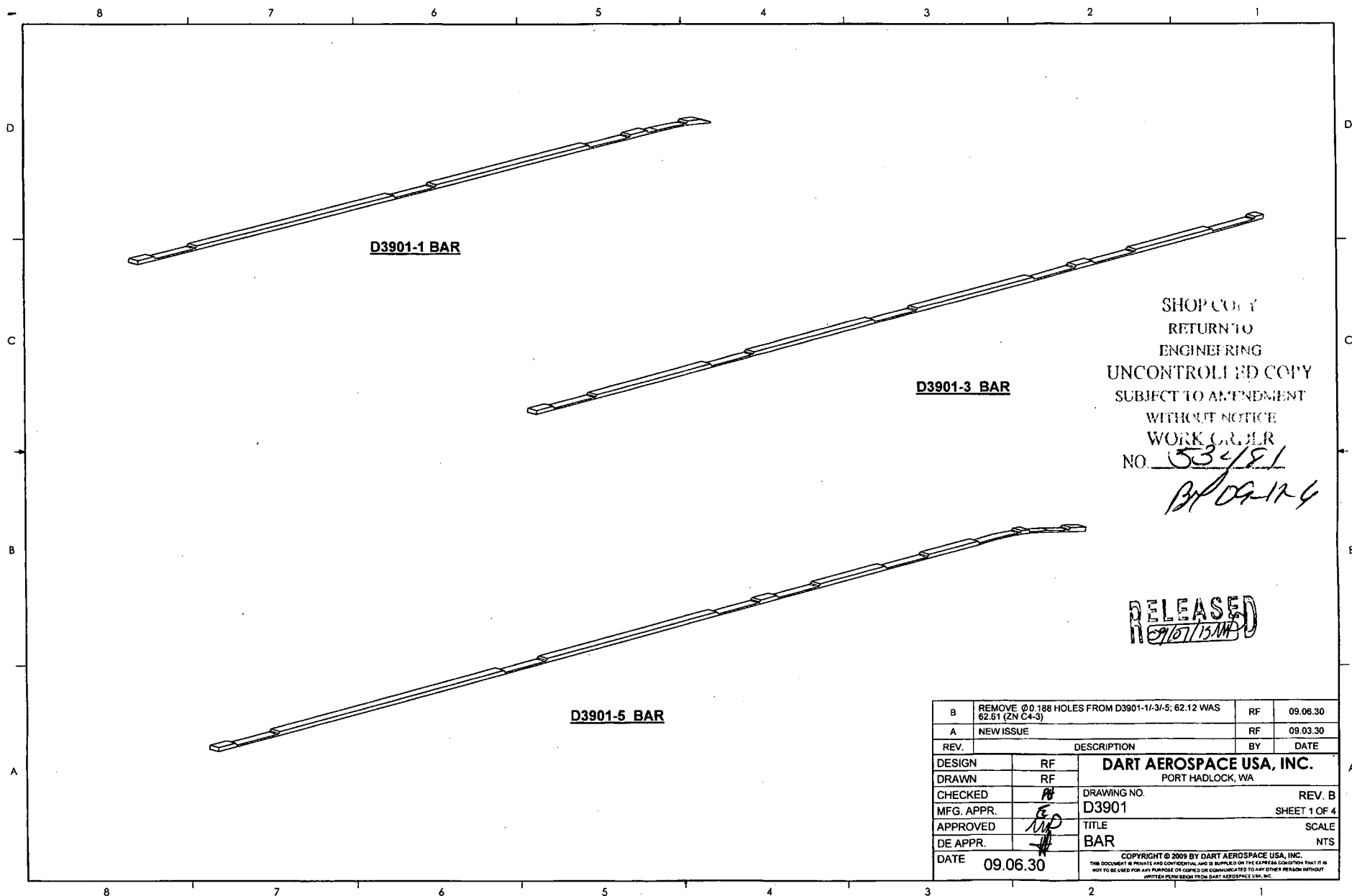
112778

11.0652

11.0652

112778

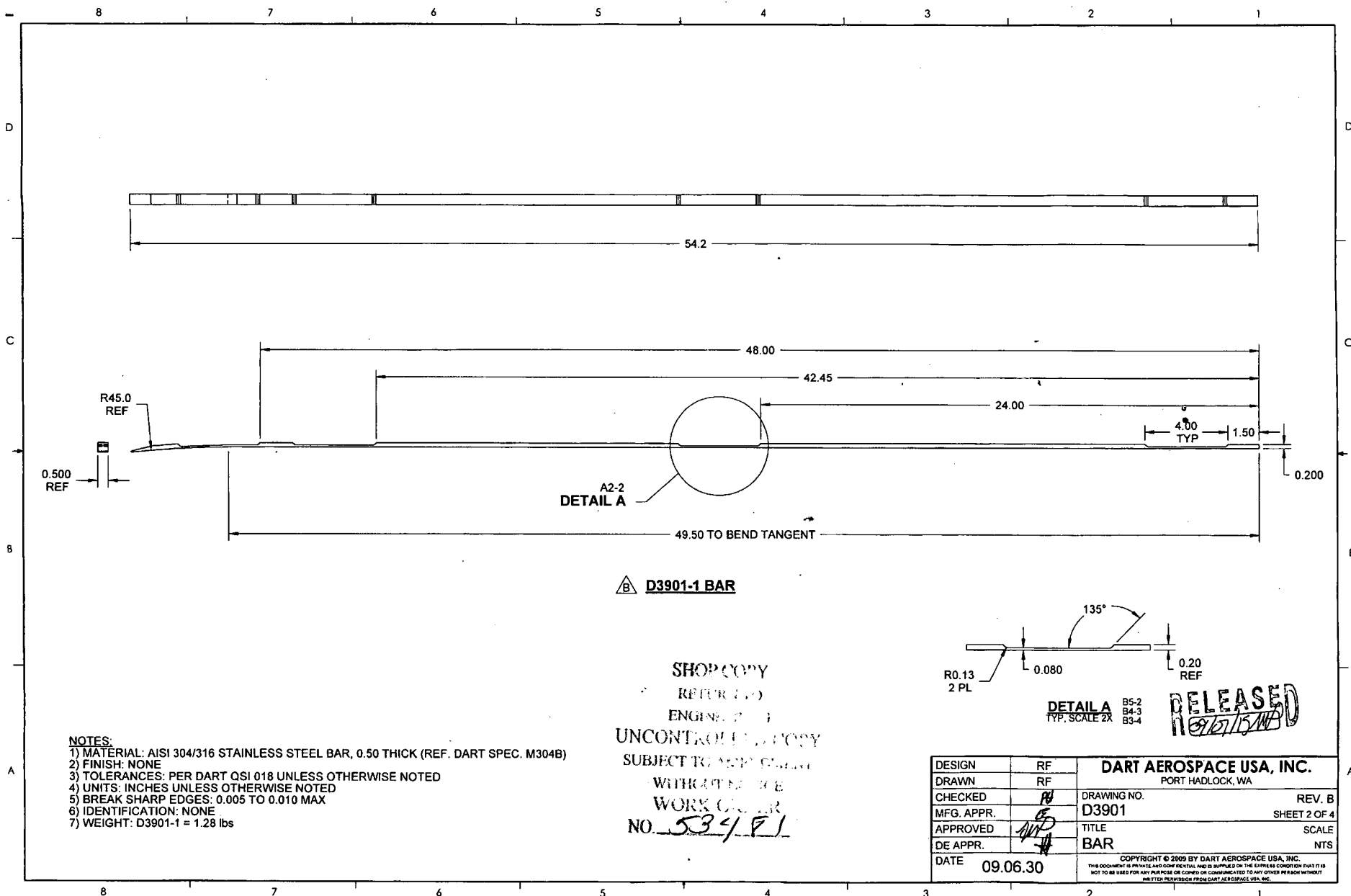




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WITHOUT NOTICE  
WORK ORDER  
NO. 53481  
BY 09-12-4

RELEASED  
9/16/13

B	REMOVE Ø0.188 HOLES FROM D3901-1/3/5; 62.12 WAS 62.51 (ZN C4-3)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D3901	SHEET 1 OF 4
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	BAR	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

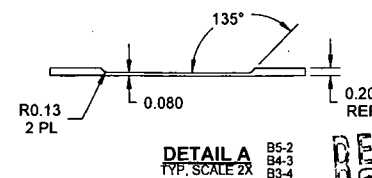


NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.50 THICK (REF. DART SPEC. M304B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3901-1 = 1.28 lbs

**B D3901-1 BAR**

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 WITHIN THE  
 WORK ORDER  
 NO. 53471



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 09/07/15

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CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3901	SHEET 2 OF 4
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8 7 6 5 4 3 2 1

D

D

C

C

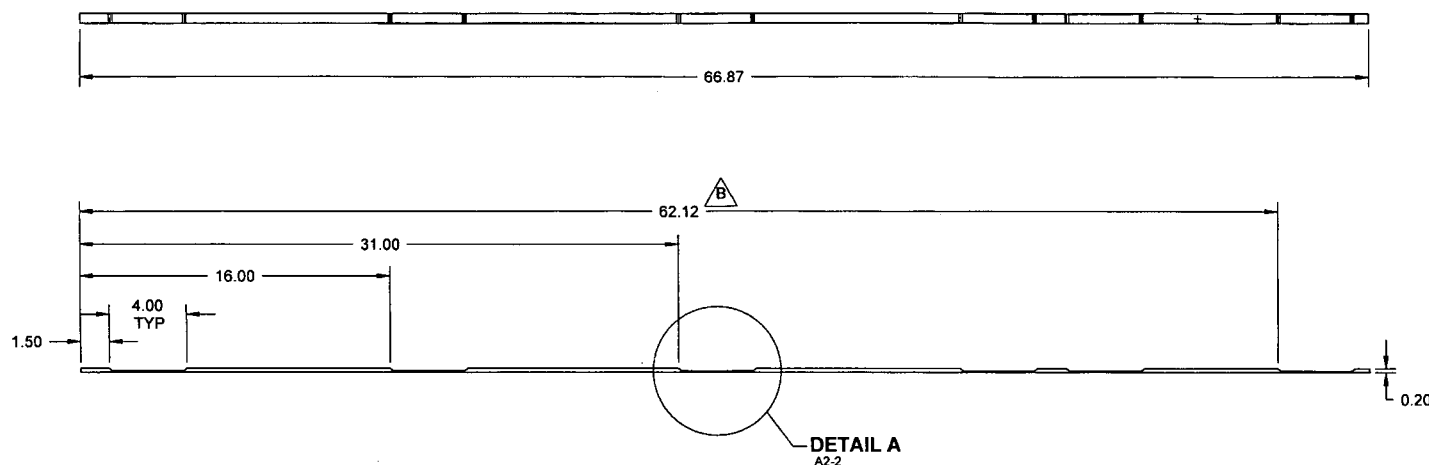
B

B

A

A

0.50  
REF



**D3901-3 BAR**

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.50 THICK (REF. DART SPEC. M304B)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: D3901-3 = 1.53 lbs

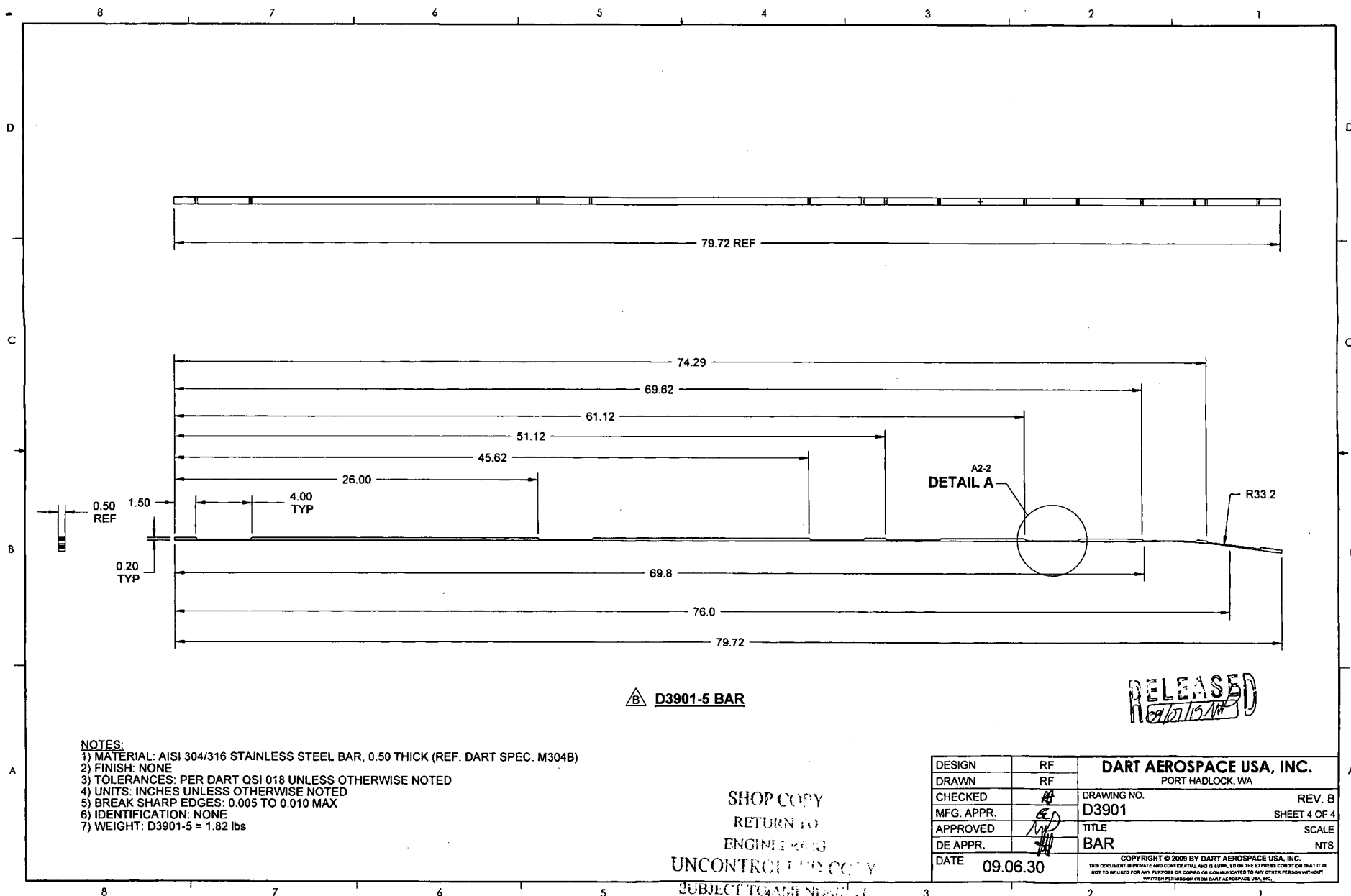
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CHECKED	RF	DRAWING NO. D3901	REV. B
MFG. APPR.	RF	SHEET 3 OF 4	
APPROVED	RF	TITLE BAR	SCALE NTS
DE APPR.	RF	DATE 09.06.30	

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8 7 6 5 4 3 2 1



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[1:50:24 PM] eric charbonneau says: Roberto mon amie...are you there?

[1:51:04 PM] Roberto Fuentes says: I am here

[1:51:23 PM] eric charbonneau says: I would like to get a tolerance changed on dwg D3901

[1:52:09 PM] eric charbonneau says: Detail "A"... the 0.080" dim. I would like to get a tolerance of -0.01 and +0.03

[1:52:16 PM] eric charbonneau says: can you do this?

[1:57:58 PM] Roberto Fuentes says: Ok, is acceptable and David is ok with that too. Another day I can change the dwg, may be Mike sign off for that deviation.

[1:58:44 PM] eric charbonneau says: thanks I will get someone to right a PAR to fix the dwg

[1:58:59 PM] Roberto Fuentes says: OK